




Enhanced specific capacitance and electrochemical properties of nickel hydroxide-activated carbon (α -Ni(OH)₂-AC) nanocomposite for pseudocapacitor electrode material

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ABSTRACT

Hierarchical mesoporous nickel hydroxide (α -Ni(OH)₂) nanoparticles have been prepared by an inexpensive, simple, and green co-precipitation technique. The α -Ni(OH)₂-activated carbon (AC) composite films have been fabricated onto a stainless steel substrate by the doctor blade method through the incorporation of AC into α -Ni(OH)₂ nanoparticles. The electrochemical performance of the composite electrode material is evaluated by varying the concentration of AC in the composite. As compared to pure α -Ni(OH)₂, the α -Ni(OH)₂-AC composite exhibits a more specific capacitance of 436 Fg⁻¹ and noteworthy long-term capacitance retention of 81% after 1500 cycles. The α -Ni(OH)₂-AC composite electrode materials will be the potential candidates for fabrication of next generation electrochemical supercapacitors.

1 Introduction

Because of higher specific power and long-term cyclic span mechanism, supercapacitor provides extensive use in different types of advanced energy storage applications. Based on the charging-discharging mechanism, supercapacitors are classified as electrochemical double-layer capacitors (EDLC), pseudocapacitors, and hybrid capacitors. However, in recent times, most of the research is centered on

pseudocapacitors because of their high specific capacitance (C_{sp}) and long cyclic span [1, 2]. Generally, metal oxides/hydroxides are considered as suitable electrode materials for electrochemical capacitors [1].

Recently, transition metal hydroxide materials have been extensively investigated for fabricating electrochemical supercapacitors because of their unique properties like superior redox activity, high rate ability, and environmental friendliness [3]. But

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low electrical conductivity of these materials leads to an unsatisfactory cycle stability, which restricts its use for energy storage applications. Therefore, fabricating a composite of metal hydroxide with carbonaceous material is an effective alternative to enhance its electrochemical performance [4]. Activated carbon (AC) is a popular carbonaceous material because of its high electrical conductivity, large surface area, eco-friendly character, and moderate cost [5, 6]. The metal oxides/hydroxides-AC composite have been used to develop the new generation supercapacitors to enhance the electrochemical performance of the metal oxides/hydroxides [5, 7]. A composite of metal oxides/hydroxides (MnO_2 , Co_3O_4 , RuO_2 , ZnO , NiO , and Ni(OH)_2) with AC has already been used to improve the C_{sp} of pseudocapacitors [8–13].

Huang et al. [13] have synthesized $\text{Ni(OH)}_2/\text{AC}$ composite electrode by a simple co-precipitation technique and showed the loading of Ni(OH)_2 with AC, to enhance the C_{sp} of composite electrodes. For the composite electrode, the C_{sp} was reported as 314.5 Fg^{-1} . Bhat et al. [14] have synthesized Ni(OH)_2 nanostructures with different morphologies such as nanosheets and microflowers by hydrothermal method and reported C_{sp} of 417 Fg^{-1} and 180 Fg^{-1} for the microflowers and nanosheets, respectively. Chang et al. [15] fabricated the Ni(OH)_2 electrodes by successive ionic layer adsorption and reaction method and investigated the effect of different electrolytes, concentrations of the electrolyte, deposited mass of the electrode material, and variation in the scan rates on the electrochemical properties of the Ni(OH)_2 electrodes. Park et al. [16] reported that, with an increase in current density, the addition of AC to Ni(OH)_2 was beneficial in preventing the decrement in C_{sp} of pure Ni(OH)_2 electrode material. Moreover, the C_{sp} of $\text{Ni(OH)}_2/\text{AC}$ composite electrode was found to be two times more than pure AC-based EDLC electrochemical capacitors.

In the present work, $\alpha\text{-Ni(OH)}_2$ nanoparticles have been synthesized via an eco-friendly co-precipitation method. The pure $\alpha\text{-Ni(OH)}_2$, and $\alpha\text{-Ni(OH)}_2\text{-AC}$ composite films, are prepared by the doctor blade technique. The electrochemical performance of pure $\alpha\text{-Ni(OH)}_2$, and $\alpha\text{-Ni(OH)}_2\text{-AC}$ composite films, is examined in 1 M KOH electrolyte. As prepared, $\alpha\text{-Ni(OH)}_2\text{-AC}$ composite electrode showed a notable electrochemical performance in 1 M KOH electrolyte. Moreover, the electrochemical

performance of $\alpha\text{-Ni(OH)}_2\text{-AC}$ composite films is investigated by varying the concentration of AC in the composite.

2 Experimental details

2.1 Preparation of $\alpha\text{-Ni(OH)}_2$ and $\alpha\text{-Ni(OH)}_2\text{-AC}$ composite films

The analytical reagent (AR) grade activated carbon (AC) powder was purchased from Loba Chemie Pvt. Ltd., Mumbai (India) and used without further purification. The AC powder was ball milled at 300 rpm for 24 h at room temperature. A co-precipitation technique was employed for the preparation of Ni(OH)_2 nanoparticles. For the synthesis of Ni(OH)_2 nanoparticles, 20 ml of 1 M nickel sulfate ($\text{NiSO}_4 \cdot 6\text{H}_2\text{O}$) precursor solution and 15 ml of 0.25 M potassium persulfate ($\text{K}_2\text{S}_2\text{O}_8$) solution as an oxidizing agent were mixed in a beaker and agitated well to get a green homogeneous transparent solution. Aqueous ammonium hydroxide (NH_4OH) was used as a complexing agent. The NH_4OH solution was added to the green transparent solution, which resulted in the formation of brown-colored precipitates in the solution. The obtained precipitates were rinsed several times with a mixture of ethanol and double-distilled water. The precipitates were collected by filtering and then dried on a hot plate. After drying, the brown-colored Ni(OH)_2 nanoparticles were collected.

The mixture of 500 mg of as-prepared Ni(OH)_2 nanoparticles, 50 mg of polyvinylidene fluoride, and 25 mg of ball-milled AC powder, in N-methyl-2-pyrrolidone solvent, was ground in an agate mortar to generate an homogeneous paste. This paste was coated onto stainless steel (SS) substrate by the doctor blade technique. The deposited film was annealed at $300 \text{ }^\circ\text{C}$ for 30 min in a muffle furnace to remove the binders. Thus, obtained $\alpha\text{-Ni(OH)}_2\text{-AC}$ composite film was labeled as NAC-1.

The same procedure has been adopted by adding 50 mg, 75 mg, and 100 mg of AC powder with Ni(OH)_2 nanoparticles, and these prepared films were labeled as NAC-2, NAC-3, and NAC-4 composite films, respectively. Pure $\alpha\text{-Ni(OH)}_2$ film was similarly fabricated by the doctor blade technique without adding AC powder. The loaded mass of the

active material onto the SS substrate was varying from 0.34 to 0.71 mg cm⁻².

2.2 Materials characterization

X-ray diffractometer (Bruker D2-Phaser) with Cu-K α radiation ($\lambda = 1.5406 \text{ \AA}$) and Fourier transform infrared (FT-IR) spectroscopy (Bruker-Alpha II) were used to examine the phase identification and structural analysis of the α -Ni(OH)₂ nanoparticles and α -Ni(OH)₂-AC composites. The surface morphology of the pure α -Ni(OH)₂ and α -Ni(OH)₂-AC composite material was investigated by scanning electron microscopy (SEM) (JSM-6360). The surface area and pore size distribution of α -Ni(OH)₂-AC film were determined through Brunauer-Emmett-Teller (BET) and Barrett-Joyner-Halenda (BJH) analyses (Model-NOVA1000e Quantachrome). The electrochemical performance of the electrode materials was evaluated in 1 M KOH electrolyte by potentiostat PGSTAT302N (Metrohm Autolab, Netherlands). The standard three-electrode system comprising of α -Ni(OH)₂ and α -Ni(OH)₂-AC composite films as working electrodes, saturated calomel electrode (SCE) as a reference electrode, and graphite as a counter electrode was implemented for electrochemical measurements.

3 Results and discussion

3.1 X-ray diffraction (XRD) studies

Figure 1 displays the XRD patterns of (a) activated carbon (AC), (b) pure α -Ni(OH)₂, (c) NAC-1, (d) NAC-2, (e) NAC-3, and (f) NAC-4 composite films, respectively. For XRD pattern of pure α -Ni(OH)₂, the reflections observed at 11.6°, 23.7°, 33.4°, and 59.8° are indexed to (003), (006), (101), and (110) crystal planes, respectively, which confirms α -Ni(OH)₂ phase of Ni(OH)₂ nanoparticles (ICDD card No. 38-0715) [17, 18]. For the XRD pattern of AC, no strong reflections are observed, signifying the amorphous nature of AC [8]. In XRD patterns of α -Ni(OH)₂-AC composite (Fig. 1(c-f)) reflections observed at 12.4°, 33.2°, and 59.7° are assigned to (003), (101), and (110) crystal planes, respectively, which are very close to pure α -Ni(OH)₂ phase. It indicates that the α -Ni(OH)₂ is a predominant phase in the composite. Similar observations were

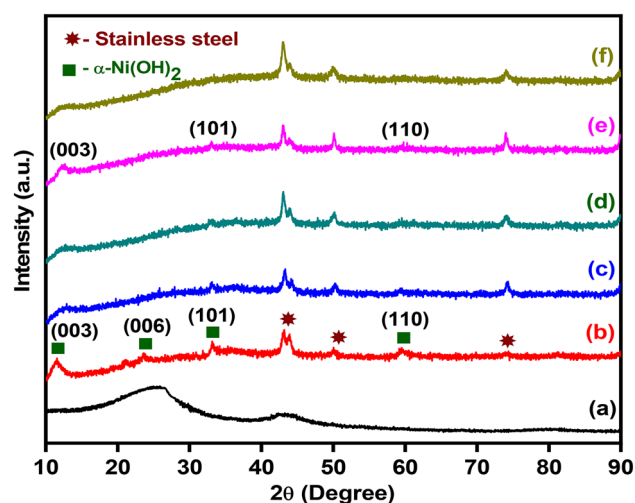


Fig. 1 X-ray diffraction patterns of (a) AC, (b) pure α -Ni(OH)₂ film, (c) NAC-1, (d) NAC-2, (e) NAC-3, and (f) NAC-4

previously reported by Tang et al. [18] for Ni(OH)₂/XC-72 composite.

The less intense reflections of the composite films indicate poor crystallinity of the composite material. The plausible reason for this may be the porous nature of the electrode materials. The porous nature of electrode material represents reduction in lattice energy and facilitates the rapid intercalation and deintercalation of electrolyte ions at the electrolyte-electrode surface [19]. Additionally, the reflections from the SS substrate are observed in the XRD patterns of both α -Ni(OH)₂ and α -Ni(OH)₂-AC composite, which are marked by symbol *.

3.2 FT-IR spectroscopy analysis

The FT-IR analysis of pure α -Ni(OH)₂ and α -Ni(OH)₂-AC composite was carried over a wavenumber range of 400–4000 cm⁻¹ in KBr medium. Figure 2 reveals the FT-IR spectra of (a) pure α -Ni(OH)₂ film, (b) NAC-1, (c) NAC-2, (d) NAC-3, and (e) NAC-4 composite films, respectively. The FT-IR analysis helps to discover the nature of chemical bonds appearing in pure and composite materials. As shown in Fig. 2a, a broad band at 3445 cm⁻¹ indicates the O–H stretching mode, and an intense band at 1631 cm⁻¹ represents the O–H bending mode of H₂O molecules in the interlayer, which is in good agreement with reported by Gong et al. [3] and El-kerry et al. [20]. Besides, the intense absorption bands observed at 1121 cm⁻¹, 1040 cm⁻¹, and 927 cm⁻¹ correspond to the interlayer-free sulfate ions [21]. A

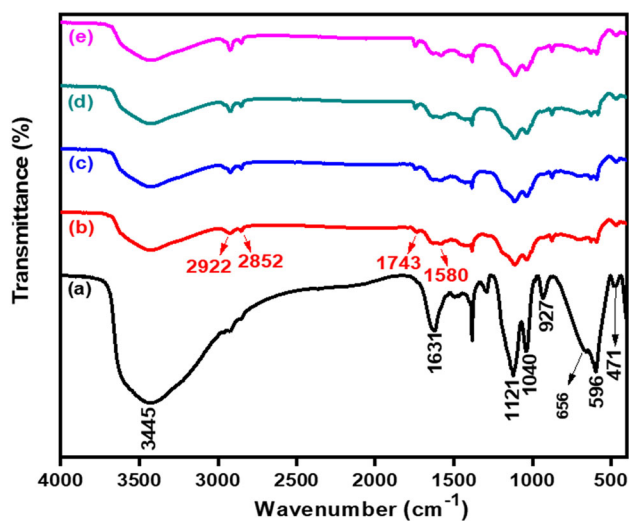


Fig. 2 FT-IR spectrum of (a) pure α -Ni(OH)₂ film, (b) NAC-1, (c) NAC-2, (d) NAC-3, and (e) NAC-4

band at 656 cm^{-1} is ascribed to the Ni–O–H stretching mode, which is a characteristic mode of α -Ni(OH)₂ [17, 22]. A strong band at 596 cm^{-1} is attributed to the existence of hydroxyl group [22, 23]. The stretching mode of Ni–O is confirmed by a less intense band centered at 471 cm^{-1} [20, 22]. The other less intense bands can be ascribed to the existence of carbonate ions, originating from atmospheric CO₂ absorption [17]. As shown in Fig. 2b–e, α -Ni(OH)₂–AC composite exhibits all the bands of α -Ni(OH)₂, but the presence of AC has shifted these bands to a lower wavenumber. Additionally, the bands appearing at 2922 cm^{-1} and 2852 cm^{-1} can be ascribed to the infrared C–H stretching vibrations from the AC surface. However, the intensity of these two bands is found to be reduced for pure α -Ni(OH)₂, the presence of these bands can be ascribed to infrared vibrations of CO₂ molecules which are absorbed from the atmosphere [21, 23, 24]. The bands observed at 1743 cm^{-1} and 1580 cm^{-1} are from the AC surface and can be assigned to C=O and C=C stretching vibrations, respectively [25, 26]. The intensity of the different bands of activated carbon in the composite films changes because of an increase in the concentration of activated carbon in the composite films. Thus, the FT-IR analysis reflected the presence of activated carbon in the composite, which signified the successful development of α -Ni(OH)₂–AC composite.

3.3 SEM studies

Figure 3a shows the SEM micrograph of pure α -Ni(OH)₂ film. The micrograph shows honeycomb-like interconnected nanowalls. The thickness of these nanowalls is roughly estimated as 40 nm. A similar type of morphology has been reported by Wu et al. [27] for nickel oxide/hydroxide electrodes. Figure 3b–e represent the surface morphology of NAC-1, NAC-2, NAC-3, and NAC-4, respectively. The surface morphology is composed of random distribution of sheets and flower-like microstructures with voids. Such type of morphology provides the enhanced surface area for the interaction of electrolyte ions across the electrolyte–electrode interface and improves the performance of electrochemical supercapacitors [13].

3.4 BET analysis

The specific surface area and pore size distribution of the NAC-2 composite were examined by the nitrogen adsorption–desorption isotherm. Figure 4 displays the nitrogen adsorption–desorption isotherm and the inset is pore size distribution. It is observed that the NAC-2 composite exhibit a large surface area of $211\text{ m}^2\text{g}^{-1}$. The mean pore diameter is determined as 37 nm from the Barret–Joyner–Halenda (BJH) method.

3.5 Electrochemical studies

3.5.1 Cyclic voltammetric (CV) studies

The CV plots of pure α -Ni(OH)₂ and NAC-1, NAC-2, NAC-3, and NAC-4 composite films are shown in Fig. 5a, b–e, respectively, at a scan rate of 10 to 100 mVs^{-1} in 1 M KOH electrolyte. The potential window of 0 to 0.4 V vs. SCE was applied for the CV analysis of pure α -Ni(OH)₂ and α -Ni(OH)₂–AC composite films, respectively. The distinct redox peaks appeared in the CV plots of pure α -Ni(OH)₂ and composite films indicate the rapid redox reaction processes occurring at the electrolyte–electrode interface and represent the pseudocapacitive behavior of the composite electrode material [15, 28]. The redox reaction for the pure α -Ni(OH)₂ electrode material can be represented by the following Eq. (1).

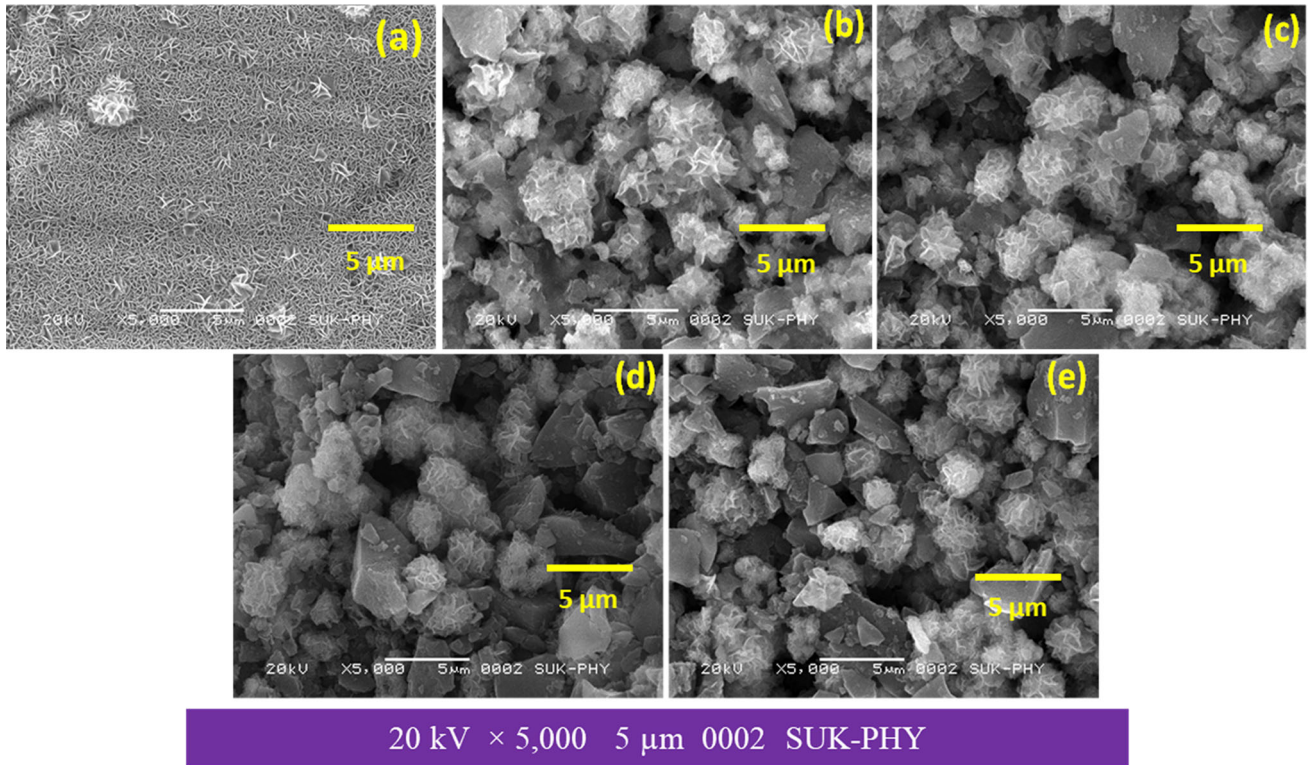


Fig. 3 SEM images of a pure α -Ni(OH)₂ film, b NAC-1, c NAC-2, d NAC-3, and e NAC-4

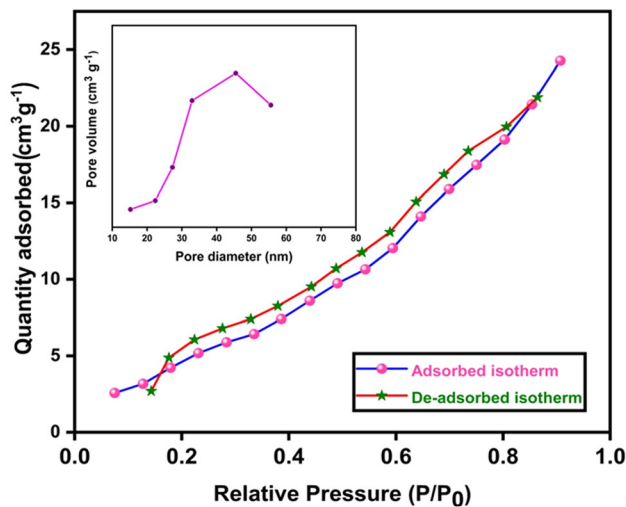
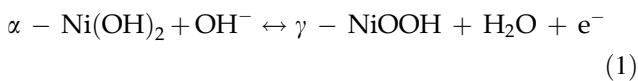


Fig. 4 BET isotherm plots (the inset is BJH pore distribution) of the NAC-2



The anodic peak reveals the oxidation reaction of α -Ni(OH)₂ to γ -NiOOH, while the cathodic peak reveals the reduction reaction. The electroactive ions in the electrolyte are intercalated to the electrode

surface at the time of charging, while these ions are intercalated into the electrolyte during the discharging process. The porous nature of the electrode surface facilitates the ion transfer process.

The C_{sp} of pure α -Ni(OH)₂ and composite electrodes decreases with an increase in the scan rate. With an increase in the scan rate, the electrolyte ions access only the external surface of the electrode material. However, the electrolyte ions cannot utilize the entire active sites of the electrode material. Therefore, the decrement in the C_{sp} of pure and composite electrodes with an increasing scan rate is because of the reduction in the utilization rate of the working electrodes [29]. The values of C_{sp} of pure α -Ni(OH)₂ and NAC-1, NAC-2, NAC-3, and NAC-4 films are determined at a scan rate of 10 mVs⁻¹ by the following Eq. (2) [29–33] and are listed in Table 1.

$$C_{sp} = \frac{\int i dv}{mV(\Delta V)} \quad (2)$$

where $\int i dv$ assigned the area under CV curve between the potential range, m (g) is the mass of the active material onto the substrate, V (mV s⁻¹) is the scan rate, and ΔV (V) is the potential window. Moreover, from Fig. 5b–e it is seen that, the

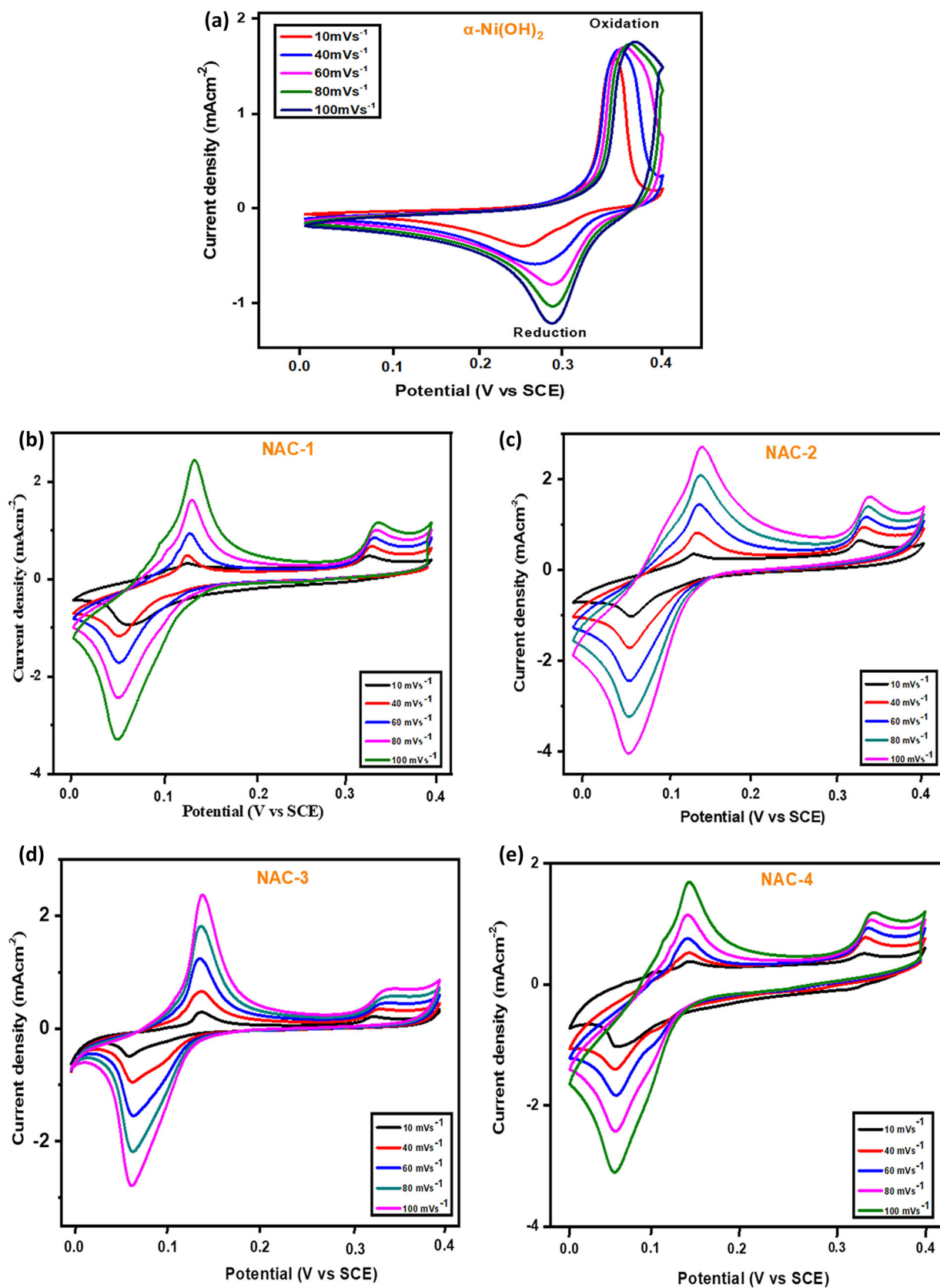


Fig. 5 Cyclic voltammograms of a pure $\alpha\text{-Ni(OH)}_2$ film, b NAC-1, c NAC-2, d NAC-3, and e NAC-4 at different scan rates

Table 1 Electrochemical performance evaluated for pure α -Ni(OH)₂ film and α -Ni(OH)₂-AC composite films

Working Electrode	Sp. Capacitance by CV (Fg ⁻¹)	Sp. Capacitance by CD (Fg ⁻¹)	Specific energy (Wh kg ⁻¹)	Specific power (kWkg ⁻¹)
α -Ni(OH) ₂	298	280	10.20	2.42
NAC-1	394	386	14.10	3.05
NAC-2	436	427	16.12	3.90
NAC-3	380	368	13.20	2.88
NAC-4	322	320	11.97	2.65

voltammetric current of α -Ni(OH)₂-AC composite films is found to be more than pure α -Ni(OH)₂ film, which can be ascribed to the presence of AC in the composite [34]. The expanse of the CV curve of NAC-2 is more than pure α -Ni(OH)₂, NAC-1, NAC-3, and NAC-4. Therefore, the incorporation of AC in pure α -Ni(OH)₂ for the composite NAC-2 provided enhanced C_{sp} than pure α -Ni(OH)₂ and other composite films. The improvement in the C_{sp} of NAC-2 can be ascribed to a large surface area and pore size distribution of the NAC-2 [5]. The increase in the concentration of AC for NAC-3 and NAC-4 composites decreases the voltammetric current. Because of this, the C_{sp} of NAC-3 and NAC-4 decreases.

From the CV analysis, it is inferred that, an increase in the concentration of AC in pure α -Ni(OH)₂ leads to loss of pseudocapacitive behavior of nickel hydroxide and switches the charge storage mechanism of electrode material from pseudocapacitive nature to EDLC. The NAC-2 exhibits a maximum C_{sp} of 436 Fg⁻¹.

3.5.2 Galvanostatic charge–discharge (GCD) studies

Figure 6 displays the GCD plots of pure α -Ni(OH)₂ film, NAC-1, NAC-2, NAC-3, and NAC-4, at a constant current density of 1 mA cm⁻². The GCD analysis reflects the imperfect non-triangular nature of the curves, which signifies the typical pseudocapacitive nature of electrode materials because of faradic redox reactions and is consistent with the CV study [14, 35]. The values of C_{sp} , specific energy (E), and specific power (P) of the pure and composite electrodes are determined from the following Eqs. (3–5), respectively [29–33], and are presented in Table 1.

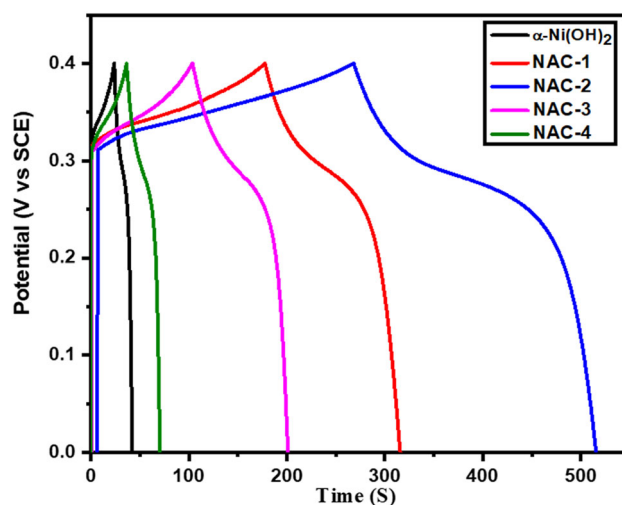


Fig. 6 Galvanostatic charge–discharge curves of pure α -Ni(OH)₂ film, NAC-1, NAC-2, NAC-3, and NAC-4 at a constant current density of 1 mA cm⁻²

$$C_{sp} = \frac{I}{m \frac{\Delta V}{\Delta t}} \quad (3)$$

$$E = 0.5 C_{sp} (\Delta V)^2 \quad (4)$$

$$P = \frac{E}{\Delta t} \quad (5)$$

where I (mA) is the current density, m (g) is the mass of the active material, Δt (sec) and ΔV (V) are the discharge time and potential window, respectively. The NAC-2 shows better C_{sp} of 427 Fg⁻¹ as compared to other electrodes, because of the large discharge time.

Vijayakumar and Muralidharan [35] reported the energy density and power density of Ni(OH)₂/AC asymmetric device as 1.83 Wh kg⁻¹ and 2.99 kW kg⁻¹, respectively. Chang et al. [36] reported the specific energy of 0.06 Wh kg⁻¹ and the specific power of 0.97 kWkg⁻¹ for nickel–cobalt oxide/AC nanocomposites. Su et al. [37] demonstrated the

energy density of 21.8 Wh kg^{-1} and power density of 0.66 kW kg^{-1} for $\text{Ni(OH)}_2@3\text{D-Ni/AC}$ electrodes. Huang et al. [38] fabricated $\text{AC}/\beta\text{-Ni(OH)}_2/\text{Ni-foam}$ asymmetric supercapacitors and reported energy density of 36.2 Wh kg^{-1} , with power density of 0.10 kW kg^{-1} .

The values of specific energy and specific power determined for NAC-2 electrode are 16.12 Wh kg^{-1} and 3.90 kW kg^{-1} , respectively, which indicate promising electrochemical performance of the NAC-2 composite electrodes.

The long-term cycle stability of the electrode material is an important parameter, which determines the practical applications of supercapacitors. The cyclic stability study of pure $\alpha\text{-Ni(OH)}_2$ and NAC-2 is evaluated through the CV. Figure 7 shows the cyclic stability of pure $\alpha\text{-Ni(OH)}_2$ electrode and NAC-2 composite electrode at 100 mV s^{-1} for 1500 cycles. For 1500 cycles, the capacitance retention rate of NAC-2 is 81%, whereas the capacitance retention rate of pure $\alpha\text{-Ni(OH)}_2$ is 70%. The enhancement in the conductivity of NAC-2 may be responsible for the high-capacitance retention of the NAC-2 electrode. Moreover, for $\alpha\text{-Ni(OH)}_2$ and NAC-2 electrodes, the capacitive loss exhibited is 10% after 500 cycles and 1000 cycles, respectively, which signify that the $\alpha\text{-Ni(OH)}_2\text{-AC}$ composite electrode shows remarkable rate ability in 1 M KOH electrolyte. Therefore, $\alpha\text{-Ni(OH)}_2\text{-AC}$ electrodes are the competent candidates for the fabrication of efficient electrochemical supercapacitors. Table 2 shows the comparison of specific

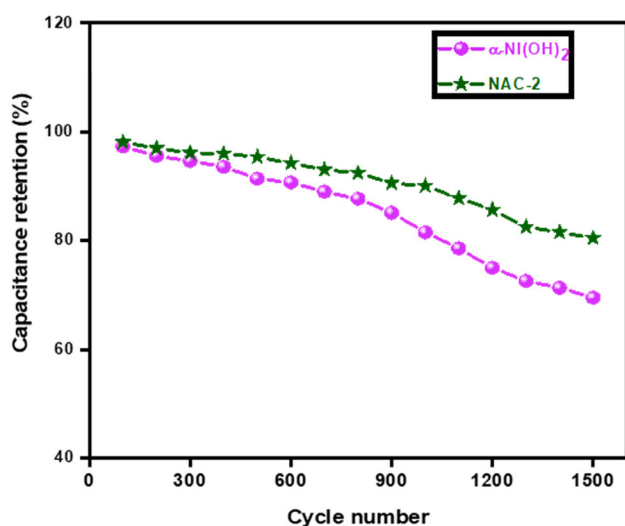


Fig. 7 Cyclic stability of pure $\alpha\text{-Ni(OH)}_2$ film and NAC-2 at 100 mV s^{-1} for 1500 cycles

capacitance and cyclic stability of Ni(OH)_2 -based electrode materials from the present work with other research groups.

3.5.3 Electrochemical impedance spectroscopy (EIS) analysis

The EIS study of $\alpha\text{-Ni(OH)}_2$ and $\alpha\text{-Ni(OH)}_2\text{-AC}$ composite electrodes was carried out over a frequency range of 10–1 MHz. The Nyquist plots of pure $\alpha\text{-Ni(OH)}_2$ and NAC-1, NAC-2, NAC-3, and NAC-4 electrodes are shown in Fig. 8a and b, respectively. At the high-frequency region, the small diameter of semicircle represents the lowest value of charge transfer resistance (R_{ct}), and the intercept of the plot with the real axis (Z') represents the equivalent series resistance (ESR) and is denoted by R_s [41]. From the Nyquist plots, it is observed that the pure $\alpha\text{-Ni(OH)}_2$ electrode and $\alpha\text{-Ni(OH)}_2\text{-AC}$ composite electrodes show depressed semicircle in the high-frequency region and an inclined straight line with the finite slope in the low-frequency region. In Fig. 8a, for the $\alpha\text{-Ni(OH)}_2$ electrode, a semicircle with a large diameter is observed, which is followed by an inclined straight line, whereas in Fig. 8b, for $\alpha\text{-Ni(OH)}_2\text{-AC}$ composite electrodes, the diameters of the semicircles get reduced, and the slope of straight lines gets increased.

The inset of Fig. 8b shows the equivalent electric circuit used for fitting the Nyquist plots. The different parameters such as R_s , R_{ct} , Warburg diffusion resistance (Z_w), and double layer capacitance (C_p) evaluated from the EIS study are listed in Table 3. The determined values of R_s , R_{ct} , and Z_w are 1.19Ω , 14Ω , and 7.8Ω , for NAC-2, 2.69Ω , 42Ω , and 27.2Ω , for $\alpha\text{-Ni(OH)}_2$, 1.92Ω , 22Ω , and 12.3Ω , for NAC-1, 2.02Ω , 28Ω , and 18.2Ω , for NAC-3, and 2.10Ω , 38Ω , and 24.5Ω , for NAC-4, respectively. The better electrochemical performance of NAC-2 electrode over the other electrodes in 1 M KOH electrolyte can be attributed to comparatively lower values of R_s , R_{ct} , and Z_w of the NAC-2 electrode.

4 Conclusions

Chemically synthesized $\alpha\text{-Ni(OH)}_2$ and $\alpha\text{-Ni(OH)}_2\text{-AC}$ composite films showed noteworthy electrochemical activities in 1 M KOH electrolyte. The FT-IR analysis reflected the formation of $\alpha\text{-Ni(OH)}_2\text{-AC}$

Table 2 Comparison of specific capacitance and cyclic stability of Ni(OH)₂-based electrode material from the present work with other research groups

Working Electrode	Current collector	Synthesis Method	Electrolyte	Specific capacitance (Fg ⁻¹)	Capacitance retention/ after cycles	References
Ni(OH) ₂ nanosheets	Titanium foil	Hydrothermal	1 M KOH	180	76%/1500	[14]
Mesoporous nickel hydroxide	Indium doped tin oxide (ITO)	Layer-by-layer deposition (LbL)	1 M LiCl	85	45%/800	[15]
α-Ni(OH) ₂	Graphite sheet	Green synthesis	2 M KOH	291	82%/500	[35]
NiO	Nickel foam	Molten-salt synthesis	2 M KOH	72.2	–	[39]
Ni(OH) ₂	Stainless steel	Electrodeposition	1 M NaOH	113.8	40.7%/1000	[40]
NAC-2	Stainless steel	Chemical precipitation	1 M KOH	436	81%/1500	This work

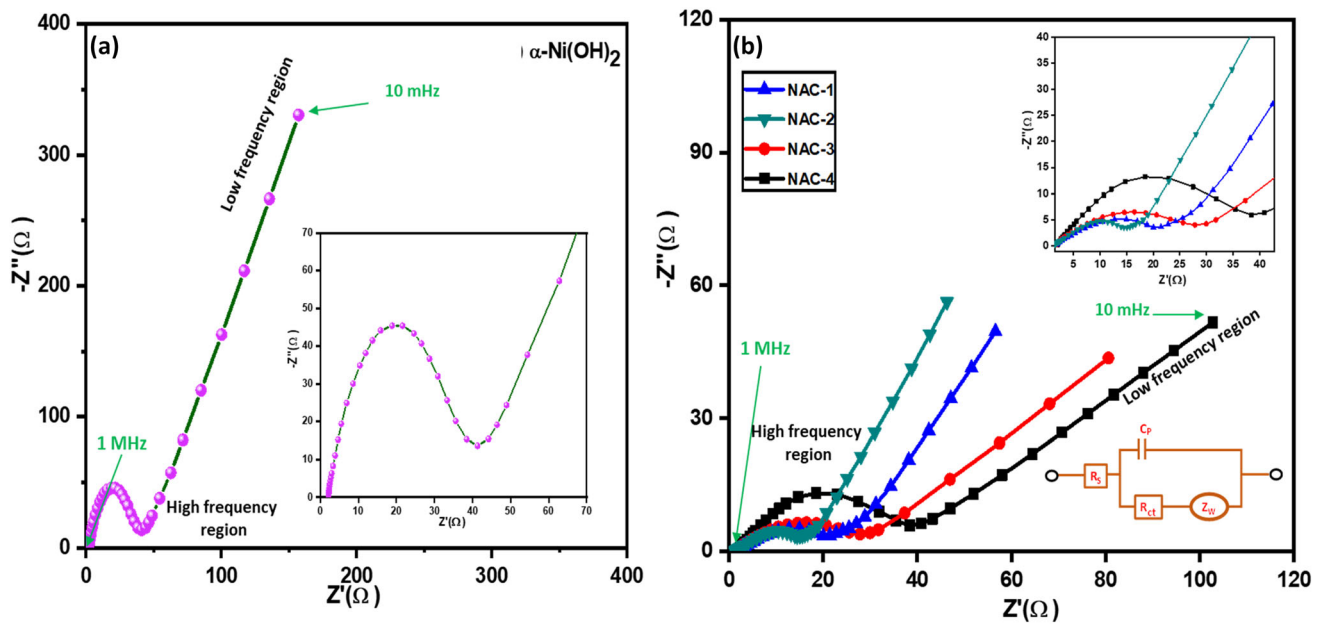


Fig. 8 Nyquist plot of **a** pure α-Ni(OH)₂ film and **b** α-Ni(OH)₂-AC composite films NAC-1, NAC-2, NAC-3, and NAC-4

Table 3 The fitted equivalent electric circuit parameters of the α-Ni(OH)₂, NAC-1, NAC-2, NAC-3, and NAC-4

Working Electrode	R _S (Ω)	R _{Ct} (Ω)	Z _w (Ω)	C _p (F)
α-Ni(OH) ₂	2.69	42	27.2	0.28
NAC-1	1.92	22	12.3	0.43
NAC-2	1.19	14	7.8	0.54
NAC-3	2.02	28	18.2	0.39
NAC-4	2.10	38	24.5	0.32

composite. The morphological study revealed the porous nature of α-Ni(OH)₂, and α-Ni(OH)₂-AC composite films comprising sheets and microflowers, which is suitable for rapid intercalation–deintercalation of electrolyte ions at the electrode–electrolyte interface. The NAC-2 electrode showed good electrochemical properties such as specific capacitance of 436 Fg⁻¹, 81% of capacitance retention rate after 1500 cycles, specific energy of 16.12 Wh kg⁻¹, and specific power of 3.90 kW kg⁻¹.

The present results suggest a cost-effective approach for fabricating the efficient electrochemical capacitors rooted in non-toxic and copious materials.

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